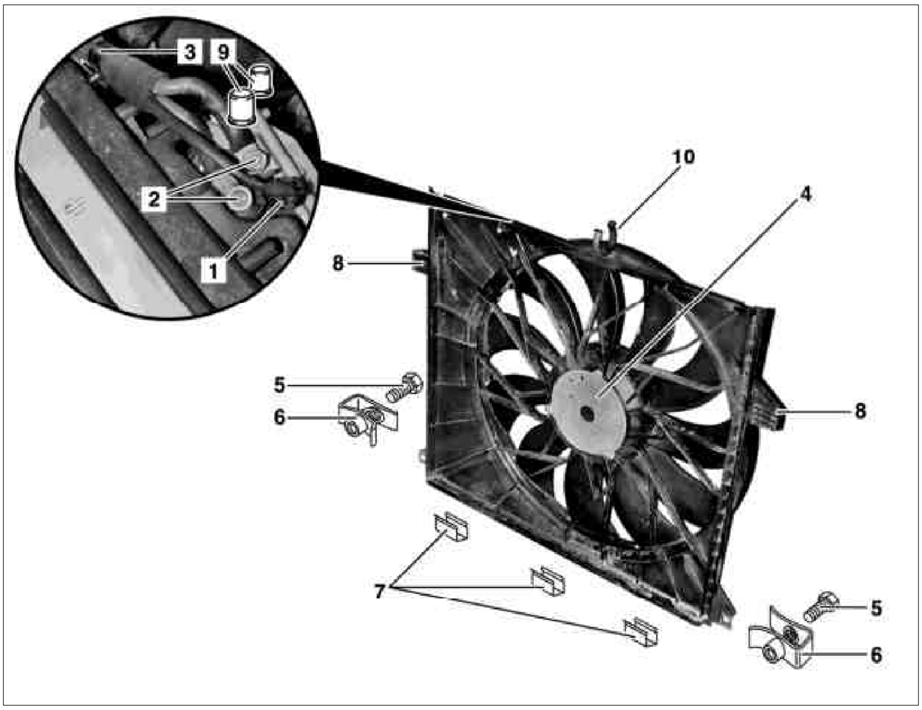
AR20.40-P-5000GH	Remove/install electric fan	22.6.00

ENGINE 113.965 in MODEL 163.175

ENGINE 113.981 in MODEL 163.174

1 Connector
2 Electrical connections
3 Tie strap
4 Electric fan
5 Screws
6 Sheet metal nuts
7 Sheet metal clamps
8 Retainer tabs
9 Protective caps
10 Bracket



P20.40-2025-06

	Remove/Install		
1	Disconnect electrical plug (1).		
2	Unbolt electrical connections (2)	For this step detach protective caps (9). Insulate wire ends, in order to avoid a short circuit due to an unintended ground contact.	
3	Unclip cable straps (3)		
4	Press coolant hose out of bracket (10)		
5	Remove engine compartment paneling		AR61.20-P-1105GH
6	Unbolt electric fan (4) at the bottom	For this step unscrew bolts (5) and remove sheet metal nuts (6).	
7	Take off plate clamps (7)		
8	Remove electric fan (4)	**Installation:**Ensure, that the retainer tabs (8) of the electric fan are seated in the mounts of the radiator on right and left	
9	Install in the reverse order		